## Assembly Guidelines ■

## University Seating & Seminar Shim Kit

August 2013

Quantitys of Parts in Fixed Seating Shim Kits				
		University 67.1060.KIT	Short Arm Seminar 67.1061.KIT	Long Arm Seminar 67.1062.KIT
University Shims	1/16" thick shim	50	0	0
	¹/8" thick shim	50	0	0
	¹/₄" thick shim	25	0	0
Short Arm Seminar Shims	1/16" thick shim	25	50	0
	1/8" thick shim	25	50	0
	¹/₄" thick shim	12	24	0
Long Arm Seminar Shims	1/16" thick shim	0	0	50
	1/8" thick shim	0	0	50
	¹/₄" thick shim	0	0	24
11/4" screw 12.0277		120	50	50
11/2" screw 12.0279		120	50	50
<sup>5</sup> / <sub>16</sub> " washer 12.0336		200	200	200
1/4" washer 38.12.5205		50	50	50

- 1. Layout bases per the space planning drawings and anchor to floor following appropriate assembly instructions.
- 2. Using a level and the provided <sup>5</sup>/<sub>16</sub>" flat washers (12.0336) level the base left to right and front to back between the floor and floor flange. Recheck level after the base is tightened down.
  - **Note:** The 1/4" flat washers (38.12.5205) are to be used between the floor flange and the flange clip to hold the flange clip tight to the floor if needed.
- 3. Using a 6' level and the provided shims, level the bases in each individual row for height between the mounting flange and underside of the worksurface. All bases in each row need to be level to each other.
- 4. Attach tops to the bases according to the space planning drawing. Use standard #14 x 1" screw (12.0275) to secure mounting flange to table top if shims are between  $\frac{1}{16}$ " and  $\frac{3}{16}$ " thick. Use  $\#14 \times 1\frac{1}{4}$ " (12.0277) screws if shims are between 1/4" and  $\frac{1}{2}$ " thick and #14 x  $\frac{1}{2}$ " (12.0279) screws when shims are between ½" and ¾" thick. Table top attachment screws should be torqued to 100 in/lbs.

Note: If shim thickness exceeds 3/4" contact KI on how to proceed.



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.