

Assembly Instruction

KDT Double Tier Storage Caddy

August 2005

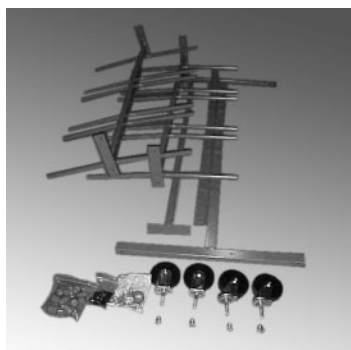


Figure 1



Figure 2

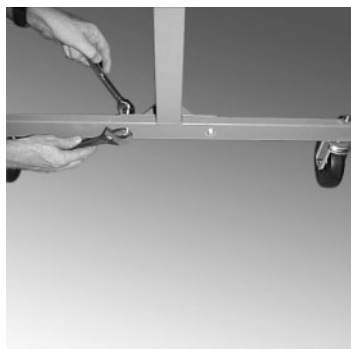


Figure 3



Figure 4



Figure 5

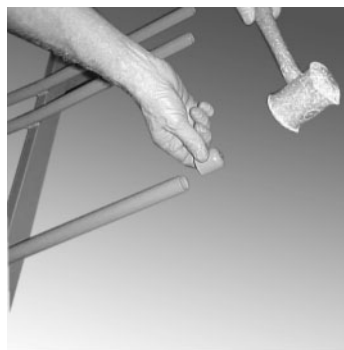
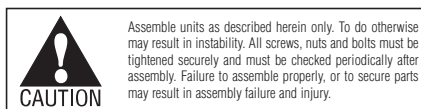


Figure 6



1. Remove product from box (Figure 1).

Parts include:

- (2) uprights
- (2) cross arm hangers
- (4) backing plates
- (1) cross brace
- (12) $\frac{5}{16}$ -18 x $1\frac{3}{4}$ " nuts, bolts, & washers
- (2) fixed casters, washers, & $\frac{1}{2}$ " nuts
- (2) swivel casters & $\frac{1}{2}$ " nuts
- (6) 1" x 2" plastic end closures
- (24) 1" tubing caps

2. Place three of the 1" x 2" plastic end closures in each of the two uprights (Figure 2).

3. Place the cross brace at the bottom of the two uprights. Attach it to the uprights with two $\frac{5}{16}$ -18 x $1\frac{3}{4}$ " bolts. Place a washer and nut on the bolts and tighten with a wrench (Figure 3).

4. Place one of the cross arm hangers in the center of the uprights (the hangers should be pointing up). Place backing plate against upright in line with cross arm hanger and feed $\frac{5}{16}$ -18 x $1\frac{3}{4}$ " bolts through. Place a washer and nut on the bolts and tighten with a wrench (not shown).

5. Place the other cross arm hanger at the top of the uprights (the hangers should be pointed up). Place backing plate against upright in line with cross arm hanger and feed $\frac{5}{16}$ -18 x $1\frac{3}{4}$ " bolts through. Place a washer and nut on the bolts and tighten with a wrench (not shown).

6. Place washers onto fixed caster studs. Feed caster stud with washer through holes in bottom of upright on one end of assembly. Align casters front-to-back and tighten $\frac{1}{2}$ " nuts to assembly with a wrench (Figure 4).

7. Place swivel caster studs through holes in bottom of upright at other end of assembly. Tighten $\frac{1}{2}$ " nuts to assembly with a wrench (Figure 5).

8. Place 1" tubing closures (24) over tube openings on hanger arms with mallet (Figure 6).

Illustrations and specifications are based on current product information at time of printing.

